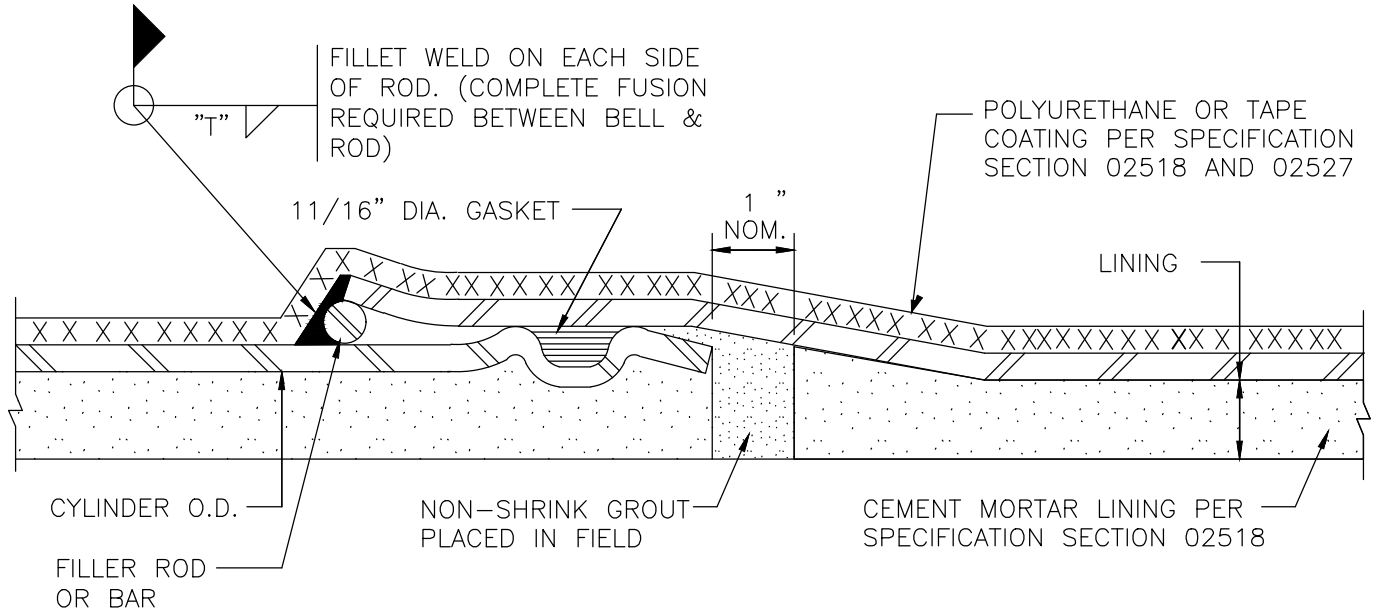


FIELD PROCEDURE: PLACE A 3/8 " DIA.  
STEEL ROD SNUGLY INTO THE RECESS  
BETWEEN THE BELL AND SPIGOT. THE  
WELD MUST BE CONTINUOUS.



## FIELD WELDED O-RING JOINT

FLEXIBLE COATING AND CEMENT MORTAR LINING  
(FOR ADJUSTMENTS ONLY AS APPROVED BY ENGINEER AND  
PIPE MANUFACTURER)  
N.T.S.



## STEEL PIPE DETAILS

APPROVED BY: *Shandagiri*  
DESIGN MANAGER

EFF. DATE: 12-22-2020 REF. NO. 29