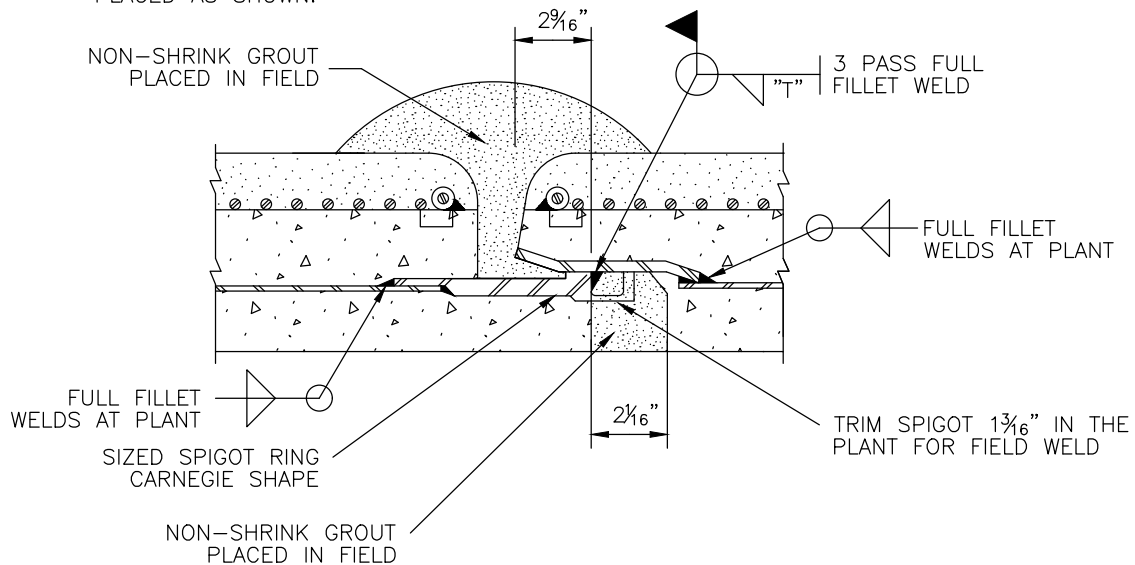


FIELD PROCEDURE: WITH THE JOINT ENGAGED THE INSIDE WELD WILL BE MADE BY ACCESS THROUGH THE PIPE. THE JOINT GROUT SHALL THEN BE PLACED AS SHOWN.



## WELDED JOINT WITH TRIMMED SPIGOT – EMBEDDED CYLINDER PIPE

### NOTES:

1. T = STEEL CYLINDER THICKNESS AND SIZE OF FILLET ATTACHMENT WELD.
2. FLEXIBLE MASTIC SEALER SHALL BE APPLIED TO THE EXTERIOR OF THE JOINT PRIOR TO JOINT ENGAGEMENT WHEN PIPE IS INSTALLED IN A TUNNEL OR ENCASEMENT PIPE.



### PCCP DETAILS

APPROVED BY: *Smadagin*  
DESIGN MANAGER

EFF. DATE: 12/22/2020	REF. NO. 34
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