



WELDED JOINT — LINED CYLINDER PIPE

(EXTERIOR WELD FOR WATER LINES LESS THAN 36-INCHES IN DIAMETER)

FIELD PROCEDURE: PLACE STEEL ROD SNUGLY
INTO THE RECESS BETWEEN THE BELL AND SPIGOT.
THE WELD MUST BE CONTINUOUS.

NOTES:

1. T = STEEL CYLINDER THICKNESS AND SIZE
OF FILLET ATTACHMENT WELD.



PCCP DETAILS

APPROVED BY: *Shandagiri*
DESIGN MANAGER

EFF. DATE: 12/22/2020	REF. NO. 37
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